

Work Order ID 160288

Tuesday, April 25, 2017 11:56:02 AM

160288

Page 1

Item ID: D206-642-314 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates
 Start Date: 4/27/2017 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 5/9/2017 Req'd Qty: 1.00 *1* Customer:
 Reference: SCHEDULED

Approvals: Process Plan: DAS 21 9-89 Date: APR 25 2017 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D206-642	Q

APR 26 2017

DAS
6
9-89

100 Document Control 0.00
 100
 DC DOCUMENT CONTROL

Memo 0.00

Doc.Control -USB or Paperwork Photocopy bluefile and create labels per PPP D206-642-314 CHG001

DAS
28
9-89

MAY 09 2017

110 Pick Kit 0.00

110

Packaging

Memo 0.00

Packaging

DAS
6

APR 27 2017

DAS
27
9-89

120 QC4- 100% Inspect kits for completeness 0.00

120

QC

Memo 0.03

Quality Control

DAS
28
9-89

MAY 31 2017

B13628DRH

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Item ID: D206-642-314 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates
Start Date: 4/27/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 5/9/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: SCHEDULED

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00			DAS 27 9-89	DAS 28 9-89			MAY 3 1 2017
130	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-314								
	Location: _____								
	PPP Rev: _____ <i>fg 083</i>								MAY 3 1 2017
140	QC21- Final Inspection - Work Order Release	0.00							
140	Memo	0.10							<i>17/6/11</i>
QC									
Quality Control									

DAS
21
9-89

MAY 3 1 2017

Picklist Print

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Work Order ID: 160288

160288

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 4/27/2017

Required Date: 5/9/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.11.18 NEW ISSUE DD VERF:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-351		Manufactured	No			110	Each	0.0000	1	1		APR 27 2017	DAS 27 9-89
D206-642-351									**	136280			
Replacement Skidtube, Low & High Gear, Run-on Landing Wearplates Fits LH or RH													
D206-648-013		Manufactured	No			110	Each	3.0000	1	1			
D206-648-013									**	160381		APR 27 2017	DAS 27 9-89
Ground Handling Wheel Modification													
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST636			3						
				155028			3						
D2932-2		Manufactured	No			110	Each	9.0000	1	1			
D2932-2									**			APR 27 2017	DAS 27 9-89
Saddle RH Out, 206													
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST396			9						
				150580			1						
				153714			4						
				155470			4						
D2933-2		Manufactured	No			110	Each	14.0000	1	1			
D2933-2									**			APR 27 2017	DAS 27 9-89
Saddle RH In, 206													
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST396			14						
				151422			2						
				155345			8						
				156174			4						

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Work Order ID: 160288

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Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 4/27/2017

Required Date: 5/9/2017

Start Qty: 1.00

Required Qty: 1.00

D2938-2

Manufactured No

110

Each

14.0000

1

1

**

APR 27 2017

D2938-2

Saddle RH Out, 206

DAS
28
9-89

Location

Loc Qty

Loc Code

ST431

14

150714

2

153832

8

156314

4

DAS
27
6
9-89

D2939-2

Manufactured No

110

Each

9.0000

1

1

**

APR 27 2017

D2939-2

Saddle RH In, 206

DAS
28
9-89

Location

Loc Qty

Loc Code

ST395

9

147877

1

151707

4

154953

4

DAS
27
6
9-89

AN3-41A

Purchased No

110

Each

266.0000

8

8

**

APR 27 2017

AN3-41A

Bolt

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

20

122416

20

over003

200

m136554

50

m137321

150

ST347

46

123355

46

DAS
27
6
9-89

Picklist Print

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Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 4/27/2017

Required Date: 5/9/2017

Start Qty: 1.00

Required Qty: 1.00

D2652

Manufactured No

110

Each

353.0000

16

16

D2652

Bushing

**

APR 27 2017

DAS 6 27 9-89

Location

Loc Qty

Loc Code

FG

44

31985

44

ST009

309

153807

9

154965

200

158385

100

13
3

MS21042L3

Purchased

No

110

Each

1,967.000

8

8

MS21042L3

Nut

**

APR 27 2017

DAS 6 27 9-89

Location

Loc Qty

Loc Code

FP001

100

m135945

100

GA

168

m134360

102

M136665

66

OVER007

300

m134360

0

M136665

300

ST303

1399

m137073

11

m137166

388

m137321

1000

8

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Work Order ID: 160288

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Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 4/27/2017

Required Date: 5/9/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

110

Each

949.0000

8

8

NAS1149D0363J

Washer

**

DAS

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

42

m134055

42

ST263

907

m137061

100

m137164

807

AN5-10A

Purchased

No

110

Each

257.0000

4

4

AN5-10A

Bolt

**

DAS

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

29

122800

29

ST338

228

m136787

28

m137321

200

AN5-12A

Purchased

No

110

Each

118.0000

4

4

AN5-12A

Bolt

**

DAS

DAS
27
9-89

Location

Loc Qty

Loc Code

over003

90

M137166

30

M137321

60

ST338

28

M136263

28

DAS
28
9-89

DAS
6
9-89

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Work Order ID: 160288

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Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 4/27/2017

Required Date: 5/9/2017

Start Qty: 1.00

Required Qty: 1.00

AN5-11A

Purchased

No

110

Each

137.0000

8

8

AN5-11A

BOLT

**

DAS

APR 27 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

over003

80

M136648

80

ST338

57

M135704

50

M136182

7

NAS1149D0563J

Purchased

No

110

Each

518.0000

8

8

NAS1149D0563J

Washer

**

DAS

APR 27 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

110

m135774

110

ST263

408

m136295

24

m136986

384

AN4-6A

Purchased

No

110

Each

838.0000

12

12

AN4-6A

BOLT

**

DAS

APR 27 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

over003

600

M137178

200

M137320

400

ST345

238

M136554

38

M136851

200

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Work Order ID: 160288

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Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 4/27/2017

Required Date: 5/9/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

110

Each

1,123.000

24

24

NAS1149D0463.J

Washer

**

APR 27 2017

DAS

DAS

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

48

M135056

48

ST263

1075

M136983

475

M137166

600

24

MS21042L4

Purchased

No

110

Each

2,272.000

12

12

MS21042L4

Nut

**

APR 27 2017

DAS

DAS

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

10

m133363

10

GA

154

m135058

154

OVER007

1600

m137321

1600

ST303

508

m136986

8

m137166

500

12

D3407-043

Manufactured

No

110

Each

18.0000

1

1

D3407-043

Tow Ring

**

APR 27 2017

DAS

DAS

DAS
27
9-89

Location

Loc Qty

Loc Code

st530

18

147575

3

153708

9

155622

6

1

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Work Order ID: 160288

160288

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 4/27/2017

Required Date: 5/9/2017

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110

Each

107.0000

1

1

D3456-1

Washer

**

APR 27 2017

DAS 27 9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST036

52

154870

2

159500

50

ST36

48

157166

48

D3457-1

Manufactured No

110

Each

64.0000

2

2

D3457-1

Washer

**

APR 27 2017

DAS 27 9-89

Location

Loc Qty

Loc Code

FG

10

32409

10

ST036

14

145625

14

ST038A

40

154960

40

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Work Order ID: 160288

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Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 4/27/2017

Required Date: 5/9/2017

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

397.0000

1

1

MS21043-4

Nut

**

APR 27 2017

DAS
27
9-89
6
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

7

m132803

7

ST302

350

m136263

2

m136406

48

m136983

300

DAS
28
9-89

AN4C5A

Purchased

No

110

Each

89.0000

1

1

AN4C5A

Bolt

**

APR 27 2017

DAS
27
9-89
6
9-89

Location

Loc Qty

Loc Code

FP001

38

m133990

38

ST345

51

m134478

1

m137164

50

DAS
28
9-89

NAS1149C0463R

Purchased

No

110

Each

256.0000

1

1

NAS1149C0463R

Washer

**

APR 27 2017

DAS
27
9-89
6
9-89

Location

Loc Qty

Loc Code

FP001

25

m127306

25

ST266

231

m134167

31

m136263

200

DAS
28
9-89

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Work Order ID: 160288

160288

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 4/27/2017

Required Date: 5/9/2017

Start Qty: 1.00

Required Qty: 1.00

D3413-1

Manufactured No

110

Each

37.0000

1

1

D3413-1

O-Ring

**

APR 27 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

2

145648

2

st530

35

145648

1

151731

10

153479

12

155256

12

DAS
28
9-89

D2712

Manufactured No

110

Each

502.0000

10

10

D2712

Set Screw

**

APR 27 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

50

29962

50

ST010

252

154871

42

159501

200

89929

10

ST012a

200

153570

200

DAS
28
9-89

DAS
27
9-89

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Work Order ID: 160288

160288

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 4/27/2017

Required Date: 5/9/2017

Start Qty: 1.00

Required Qty: 1.00

D2934

Manufactured No

110

Each

66.0000

2

2

D2934

Saddle Spacer

**

DAS
6
9-89

DA
27
9-89

APR 27 2017

Location

Loc Qty

Loc Code

FG

6

31929

6

ST014

60

151712

10

153469

20

154907

10

159374

20

DAS
28
9-89

D2935

Manufactured No

110

Each

68.0000

2

2

D2935

Saddle Spacer

**

DA
F
9-89

APR 27 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

6

31793

6

ST014

62

151795

9

153531

20

155299

12

159760

21

DAS
28
9-89

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4.5 206 L/L-1/L-3/L-4/407 LOW & HIGH GEAR SKIDTUBES

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -357	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-311	SKIDTUBE INSTALLATION, LH
		X								D206-642-312	SKIDTUBE INSTALLATION, RH
			X							D206-642-313	SKIDTUBE INSTALLATION, LH
				X						D206-642-314	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-341	SKIDTUBE
						X				D206-642-357	WEARSHOE KIT (REPLACES -347)
							X			D206-642-349	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-351	SKIDTUBE
	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-5	SKIDTUBE ASSEMBLY
1								1		D4361-041	SKIDTUBE ASSEMBLY
2A					14			4		D2651-1	* PLUG ⁽¹⁾
2B					14			4		D2651-3	* O-RING ⁽¹⁾
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		MS27039-1-08	* SCREW ⁽¹⁾
5					2			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-10A (OR AN5-11A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
15	8	8	8	8						NAS1149D0583J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D4956-11	WEARSHOE (REPLACES D3535-11 + D3536-11)
23A					1	1				D4956-23	WEARSHOE (REPLACES D3535-23 + D3536-23)
24A					1	1				D4956-35	WEARSHOE (REPLACES D3535-35 + D3536-35)
26A					54	54				MS27039C1-08	SCREW
26B					54	54				NAS1149C0332R	WASHER (OR AN960C10L)
26C					54					ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	GHW LUG (REPLACES D2659)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)

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Revision: Q

Date: 13.08.12

Work Order ID 160288

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Item ID: D206-642-314 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates
Start Date: 4/27/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 5/9/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: SCHEDULED

Approvals: Process Plan: _____ Date: **APR 25 2017** Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	Q	APR 26 2017							
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-314 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.03							
Quality Control									

CB

17-04-27